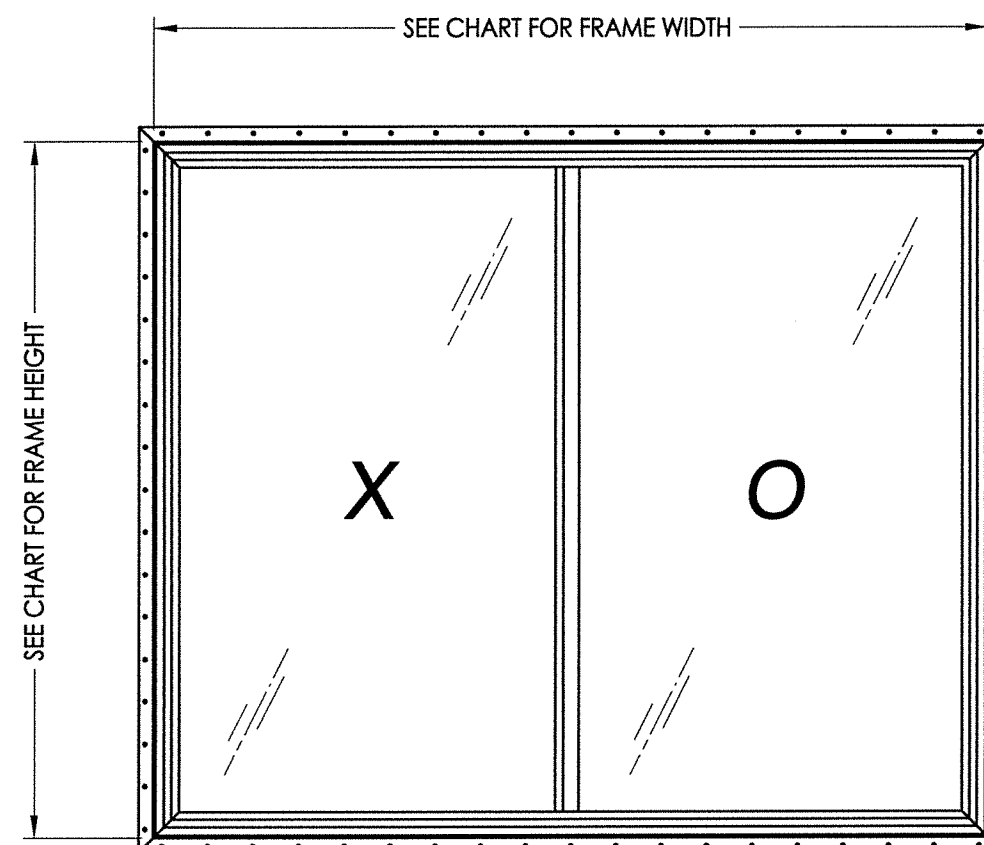


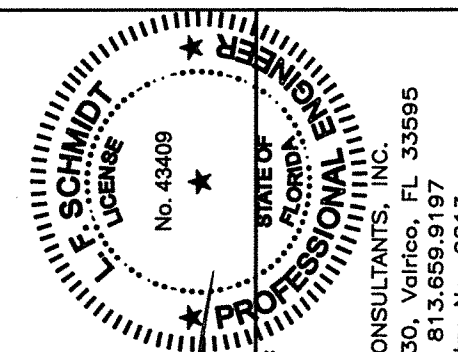


1. This product has been evaluated and is in compliance with the 7th Edition (2020) Florida Building Code (FBC) structural requirements excluding the "High Velocity Hurricane Zone" (HVHZ). See the Certification Agency Certificate for sizes, specifications and ratings.
2. Product anchors shall be as listed and spaced as shown on details. Anchor embedment to base material shall be beyond wall dressing or stucco.
3. When used in areas requiring wind borne debris protection this product is required to be protected with an impact resistant covering that complies with FBC Sections 1609.1.2 & R301.2.1.2.
4. Site conditions that deviate from the details of this drawing require further engineering analysis by a licensed engineer or registered architect.

TABLE OF CONTENTS	
SHEET#	DESCRIPTION
1	Typical elevations, design pressures & general notes
2	Vertical & horizontal cross sections
3	Vertical & horizontal cross sections
4	Buck & frame anchoring
5	Bill of materials, glazing details and components



OVERALL FIN DIMENSION	OVERALL FRAME DIMENSION	OVERALL D.L.O. DIMENSION	OVERALL D.L.O. DIMENSION	GLASS TYPE	DESIGN PRESSURE (PSF)	
					POSITIVE	NEGATIVE
86.5" x 62.5"	84.0" x 60.0"	(O) 38.75" x 55.5"	(X) 39.0" x 55.5"	G1	+15.0	-15.0
74.5" x 74.5"	72.0" x 72.0"	(O) 32.75" x 67.5"	(X) 33.0" x 67.5"		+15.0	-15.0
73.5" x 58.5"	71.0" x 56.0"	(O) 32.25" x 51.5"	(X) 32.5" x 51.5"	G2	+20.0	-20.0
73.5" x 58.5"	71.0" x 56.0"	(O) 32.25" x 51.5"	(X) 32.5" x 51.5"	G1	+25.0	-25.0
50.5" x 62.5"	48.0" x 60.0"	(O) 20.75" x 55.5"	(X) 21.0" x 55.5"	G3	+35.0	-35.0



February 16, 2023
Documents Prepared by
Lyndon F. Schmidt
P.E. No. 43409

RW BUILDING
P.O. Box
Phone No.

PRODUCT: HORIZONTAL SLIDER

PART OR ASSEMBLY: TYPICAL ELEVATION, DESIGN PRESSURES & GENERAL NOTES

	2	2/16/23	UPDATE FOR NEW TESTING		
	1	9/30/20	UPDATE TO 7TH ED. (2020) FBC		
	NO.	DATE			BY

DATE: 3/12/18

SCALE: N.T.S.

DWG. BY: JK

CHK. BY: LFS

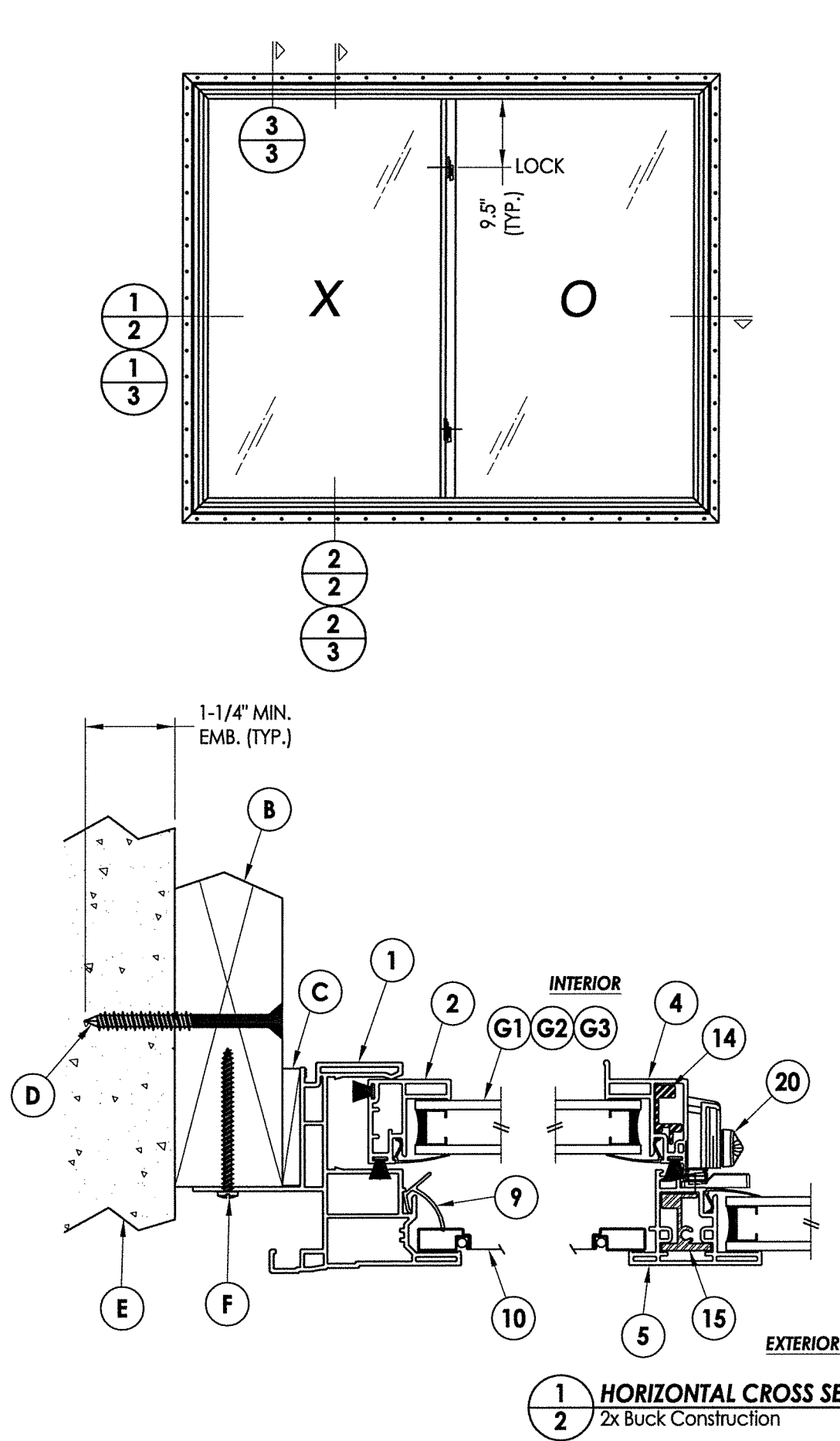
DRAWING NO.:

FL-26521.4

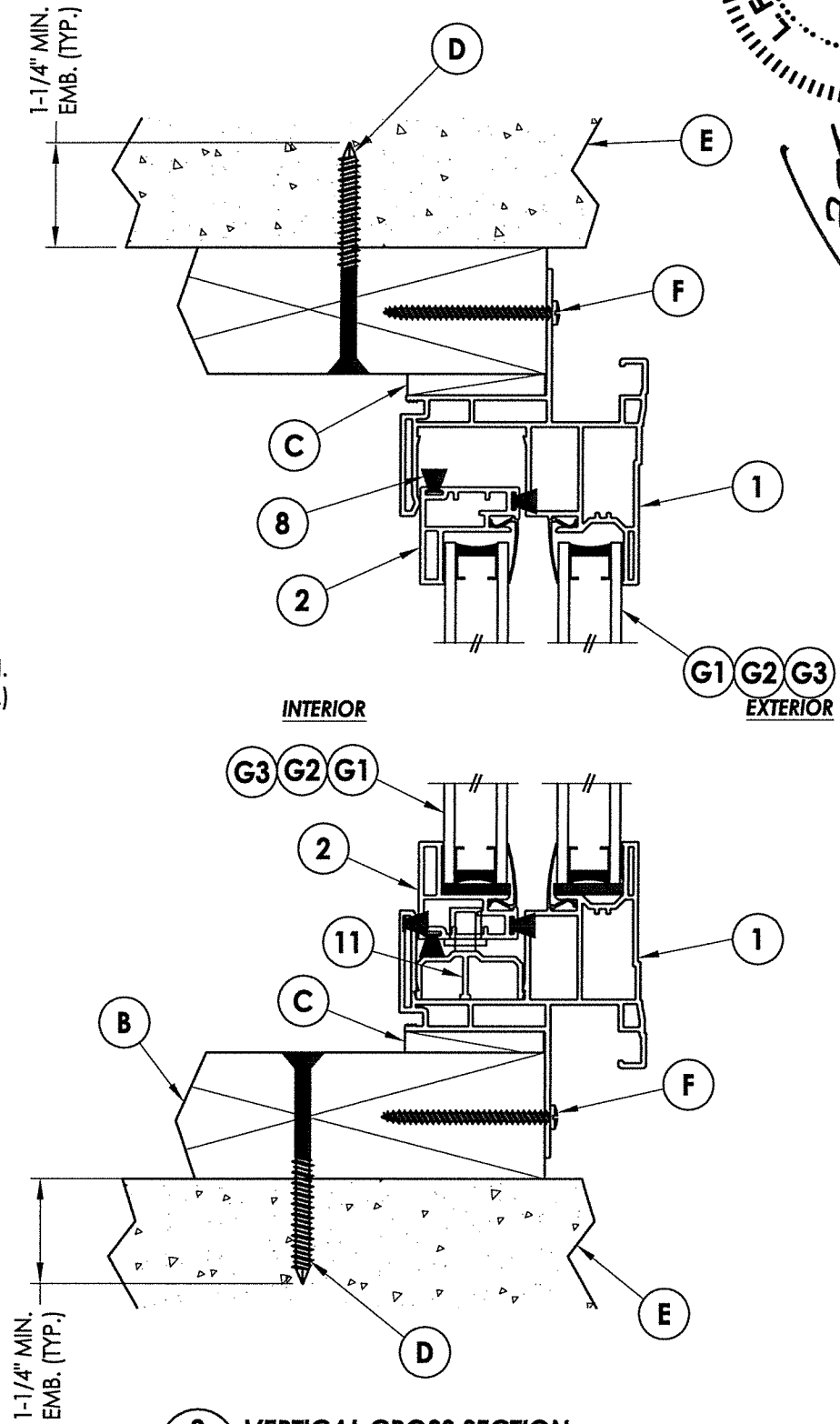
SHEET 1 OF 5

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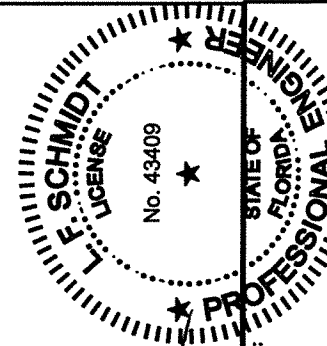
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1 **HORIZONTAL CROSS SECTION**
2 2x Buck Construction



2 **VERTICAL CROSS SECTION**
2 2x Buck Construction



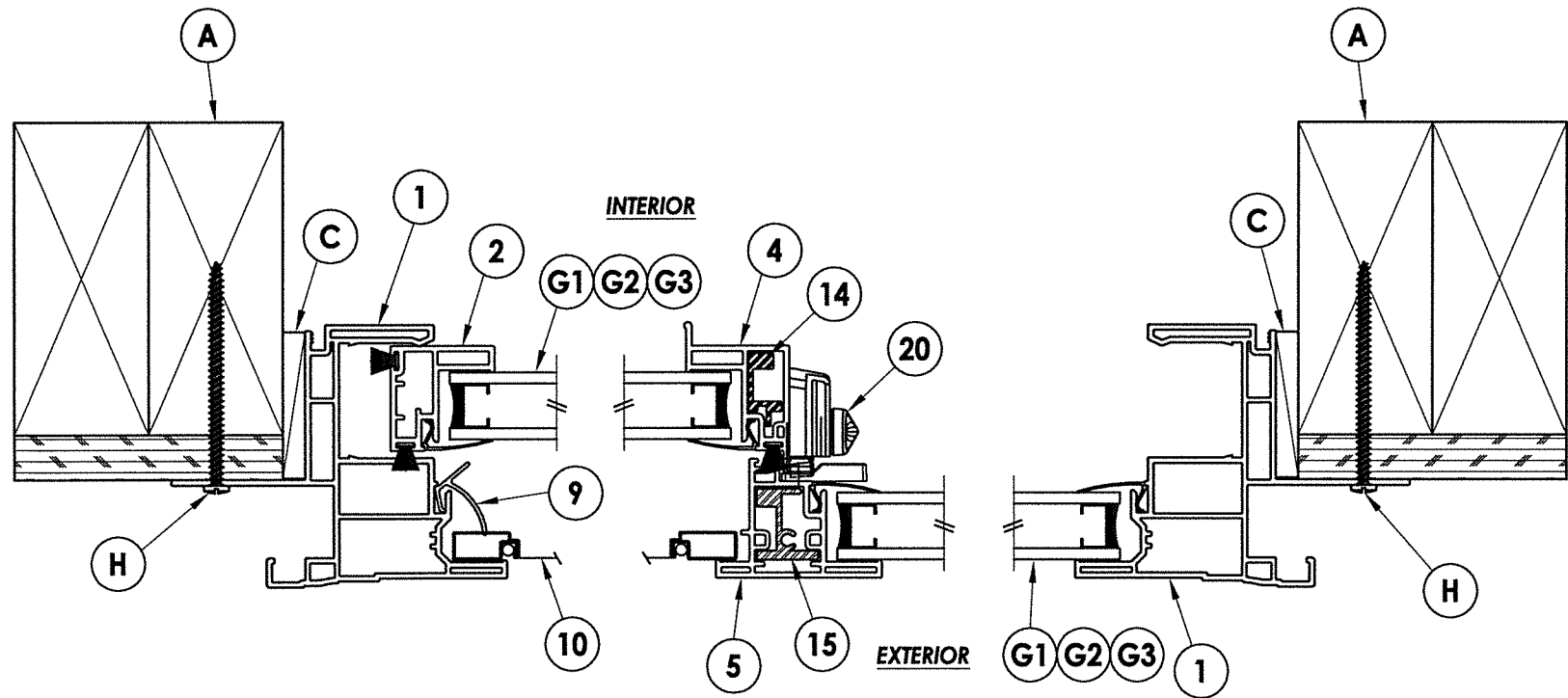
February 16, 2023

Documents Prepared By:
Lyndon F. Schmidt
P.E. No. 43409

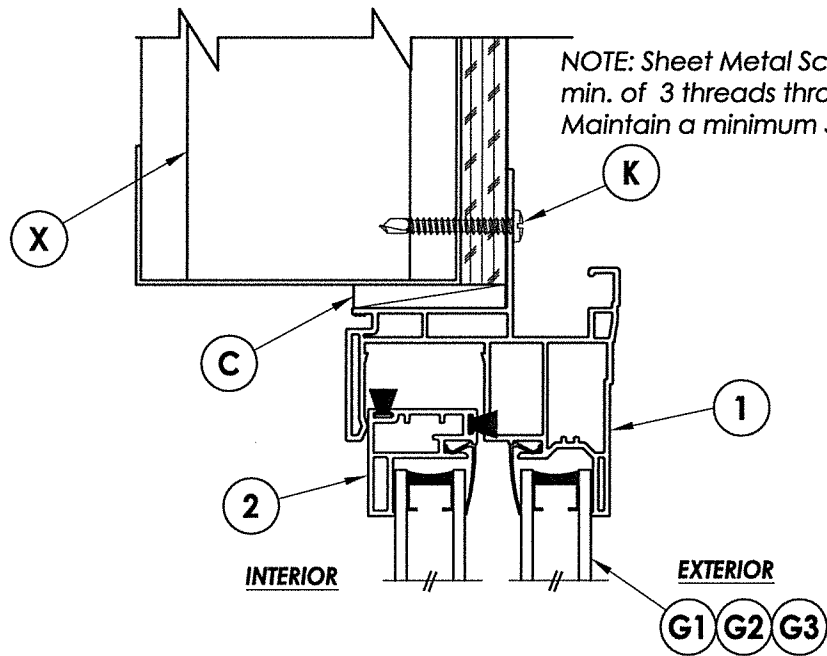
RW BUILDING CONSULTANTS, INC.
P.O. Box 230, Valrico, FL 33595
Phone No.: 813.659.9197
FBPE Registry No. 9813

PRODUCT:		PART OR ASSEMBLY:	
HORIZONTAL SLIDER		VERTICAL & HORIZONTAL CROSS SECTIONS	
NO.	DATE	REVISIONS	BY
2	2/16/23	UPDATE FOR NEW TESTING	LFS
1	9/30/20	UPDATE TO 7TH ED. (2020) FBC	FBC

DATE: 3/12/18
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: FL-26521.4
SHEET 2 OF 5

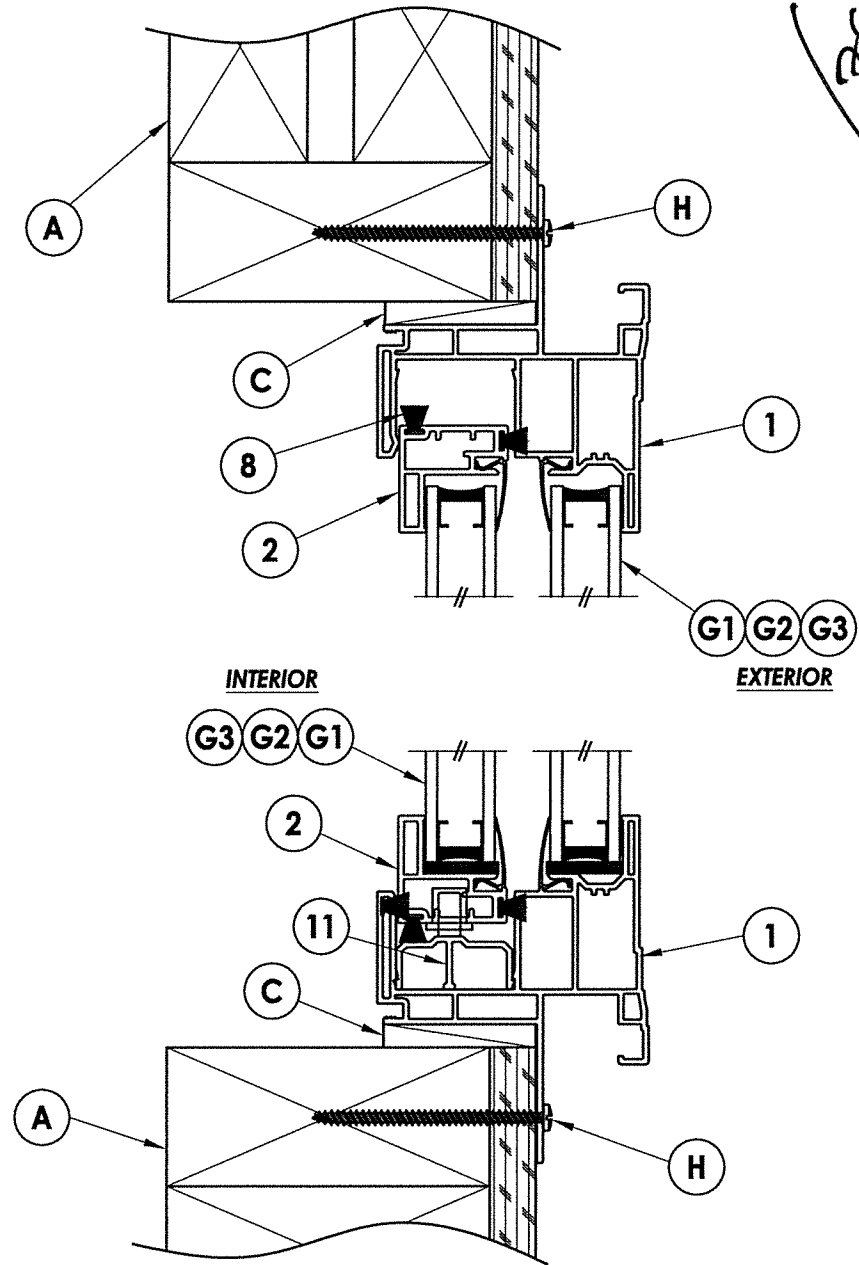


1 HORIZONTAL CROSS SECTION
3 Stud Construction



3 VERTICAL CROSS SECTION
3 Steel Stud Construction

NOTE: Sheet Metal Screws must penetrate a min. of 3 threads through metal stud.
Maintain a minimum 5/8" edge distance.



2 VERTICAL CROSS SECTION
3 Stud Construction

February 16, 2023
Documents Prepared By:
Lyndon F. Schmidt
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Phone No.: 813.659.9197
FBPE Registry No. 9813

STATE OF FLORIDA
REGISTERED PROFESSIONAL ENGINEER
F. SCHMIDT
LICENSE
No. 43409

PRODUCT:		PART OR ASSEMBLY:	
HORIZONTAL SLIDER		VERTICAL & HORIZONTAL CROSS SECTIONS	
NO.	DATE	REVISIONS	BY
2	2/16/23	UPDATE FOR NEW TESTING	LFS
1	9/30/20	UPDATE TO 7TH ED. (2020) FBC	LFS

DATE: 3/12/18
SCALE: N.T.S.
DWG. BY: JK
CHK. BY: LFS
DRAWING NO.: FL-26521.4
SHEET 3 OF 5

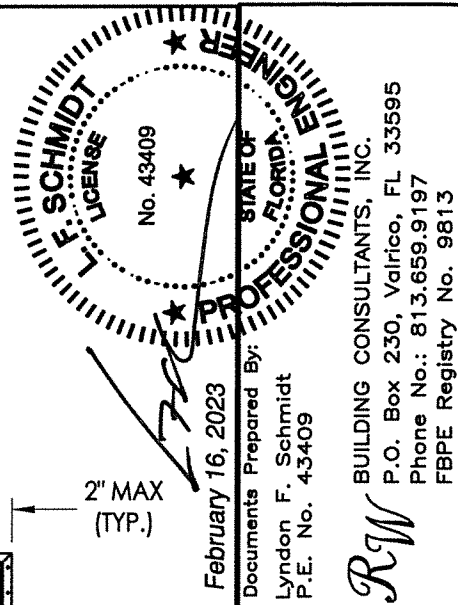
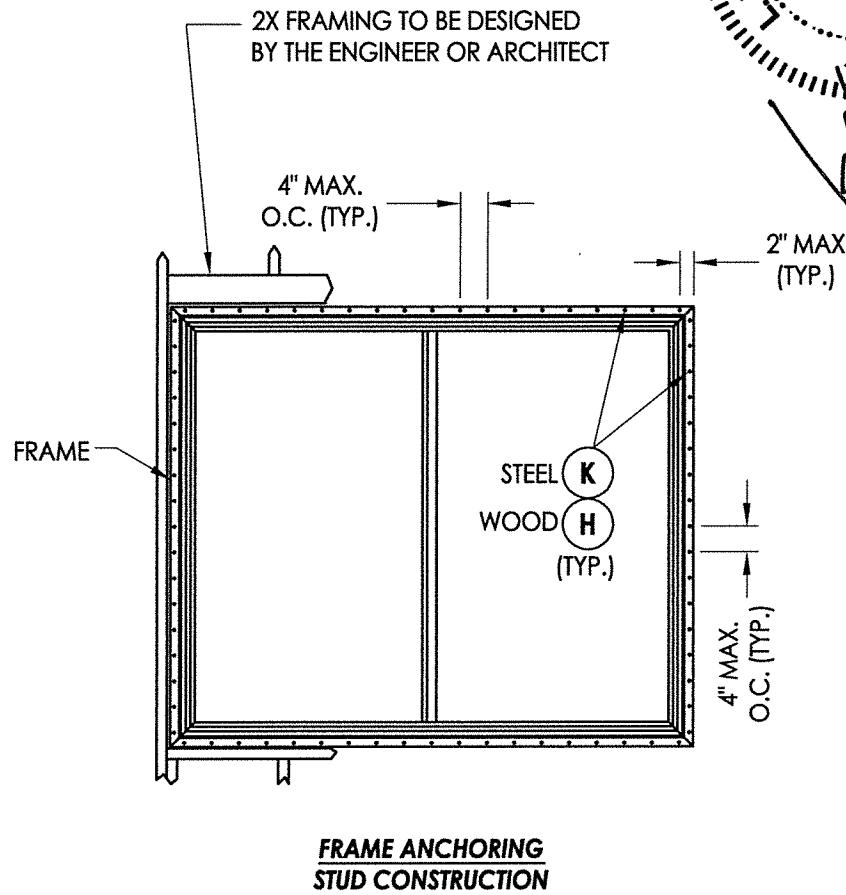
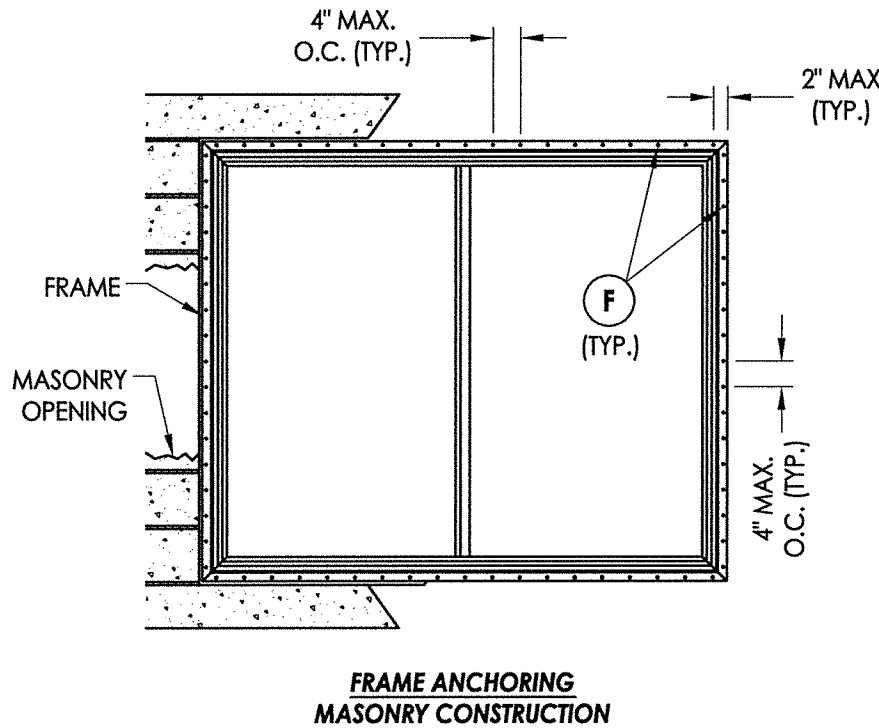
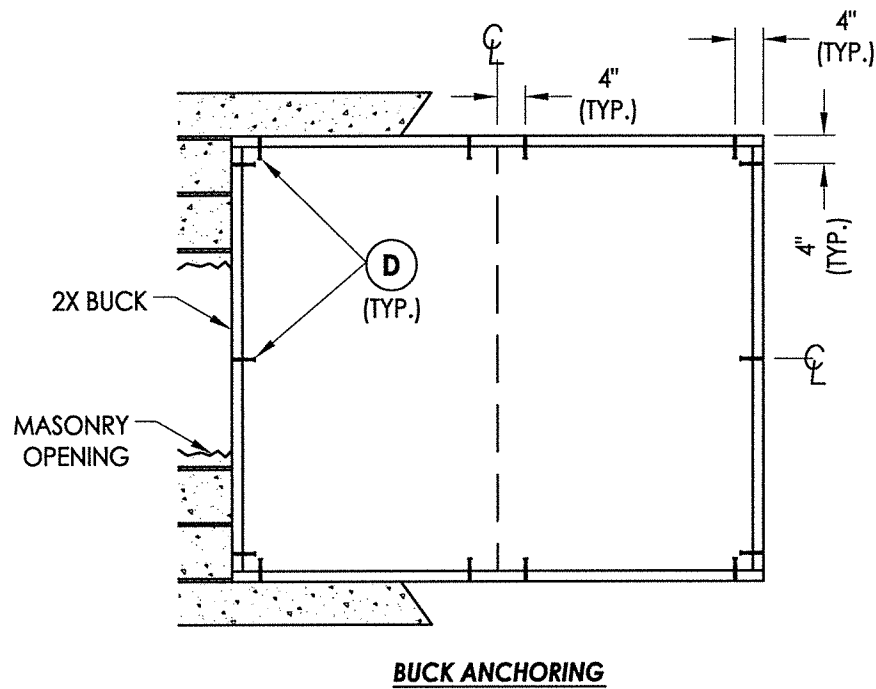
CONCRETE ANCHOR NOTES:

1. Concrete anchor locations at the corners may be adjusted to maintain the min. edge distance to mortar joints.
2. Concrete anchor locations noted as "MAX. ON CENTER" must be adjusted to maintain the min. edge distance to mortar joints, additional concrete anchors may be required to ensure the "MAX. ON CENTER" dimension are not exceeded.
3. Concrete anchor table:

ANCHOR TYPE	ANCHOR SIZE	MIN. EMBEDMENT	MIN. CLEARANCE TO MASONRY EDGE	MIN. CLEARANCE TO ADJACENT ANCHOR
ITW TAPCON®	1/4"	1-1/4"	2"	4"
DeWALT ULTRACON®	1/4"	1-1/4"	1"	4"

WOOD SCREW INSTALLATION NOTES:

1. Maintain a minimum 5/8" edge distance, 1" end distance, & 1" o.c. spacing of wood screws to prevent the splitting of wood.

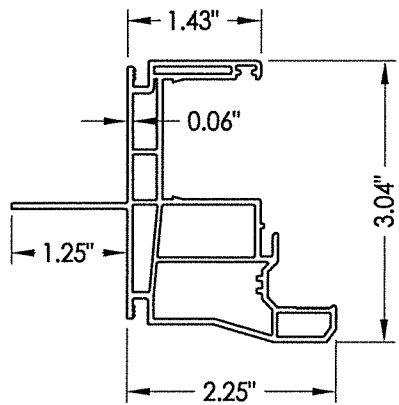


PRODUCT:		HORIZONTAL SLIDER	
PART OR ASSEMBLY:		BUCK & FRAME ANCHORING	
2	2/16/23	UPDATE FOR NEW TESTING	LFS
1	9/30/20	UPDATE TO 7TH ED. (2020)	FBC
NO.	DATE		BY
			REVISIONS
DATE: 3/12/18			
SCALE: N.T.S.			
DWG. BY: JK			
CHK. BY: LFS			
DRAWING NO.: FL-26521.4			
SHEET 4 OF 5			

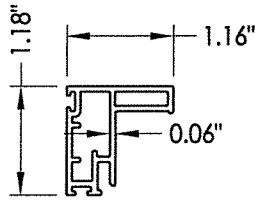
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BILL OF MATERIALS		
ITEM #	DESCRIPTION	MATERIAL
A	2X FRAMING (SG >= 0.42)	WOOD
B	2X BUCK (SG >= 0.42)	WOOD
C	1/8" MAX. SHIM SPACE	-
D	1/4" X 2-3/4" PFH DeWALT OR ITW CONCRETE SCREW	STEEL
E	MASONRY - 3,000 PSI MIN. CONCRETE CONFORMING TO ACI 301 OR HOLLOW BLOCK CONFORMING TO ASTM C90	CONCRETE
F	#8 X 2" PPH SMS (1-3/4" MIN. EMBEDMENT)	STEEL
H	#8 X 2-1/2" PPH SMS (1-3/4" MIN. EMBEDMENT)	STEEL
K	#10 PPH SELF-DRILLING SMS	STEEL
X	STEEL STUD Min. Thk .033" (ASTM A653 GRADE 33 Fy=33 Ksi Min, Fu=45 Ksi Min)	STEEL
1	EXTRUDED VINYL FRAME *	RIGID PVC
2	EXTRUDED VINYL SASH STILE/RAIL *	RIGID PVC
4	EXTRUDED VINYL LOCK STILE *	RIGID PVC
5	EXTRUDED VINYL MEETING STILE *	RIGID PVC
7	EXTRUDED VINYL GLAZING BEAD *	RIGID PVC
8	WEATHERSTRIP (FIN PILE)	-
9	SCREEN CLIP	RIGID PVC
10	SCREEN	-
11	ROLLER TRACK	RIGID PVC
14	SASH STILE REINFORCEMENT (S-047) (6063-T5)	ALUM
15	MEETING STILE REINFORCEMENT (S-065) (6063-T5)	ALUM
20	CAM LOCK	-

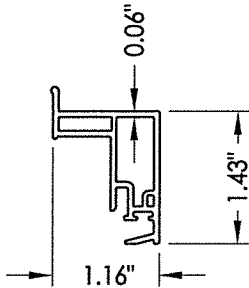
*THE APPROVED WHITE RIGID PVC EXTERIOR EXTRUSIONS FOR WINDOWS ARE TO BE PRODUCED BY EXTRUDERS LICENSEES IN "AAMA CERTIFICATION PROGRAMS FOR RIGID PVC EXTRUSIONS."



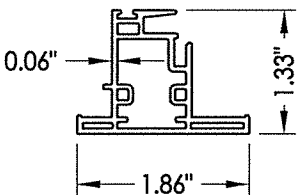
1 FRAME



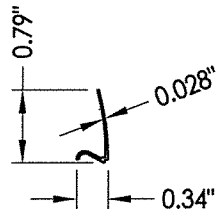
2 SASH STILE/RAIL



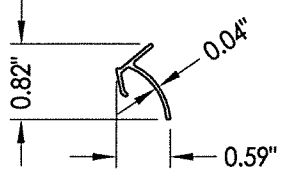
4 LOCK STILE



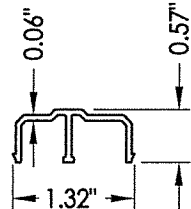
5 MEETING STILE



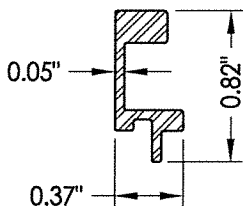
7 GLAZING BEAD



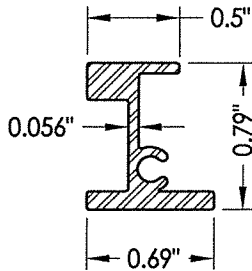
9 SCREEN CLIP



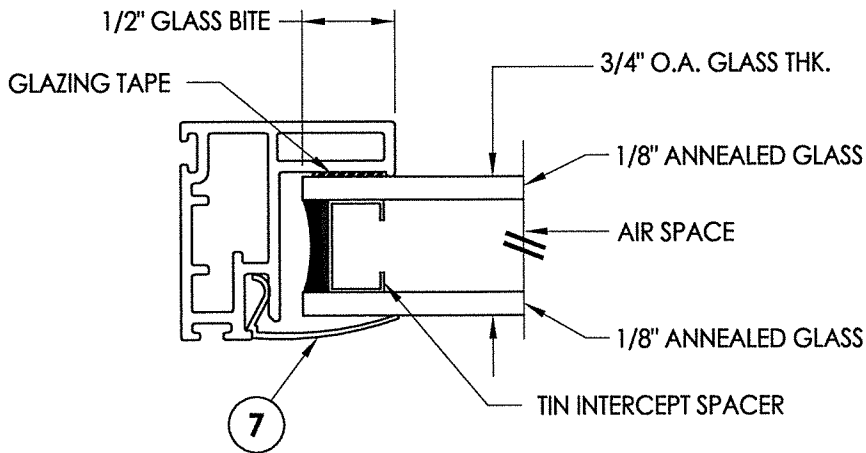
11 ROLLER TRACK



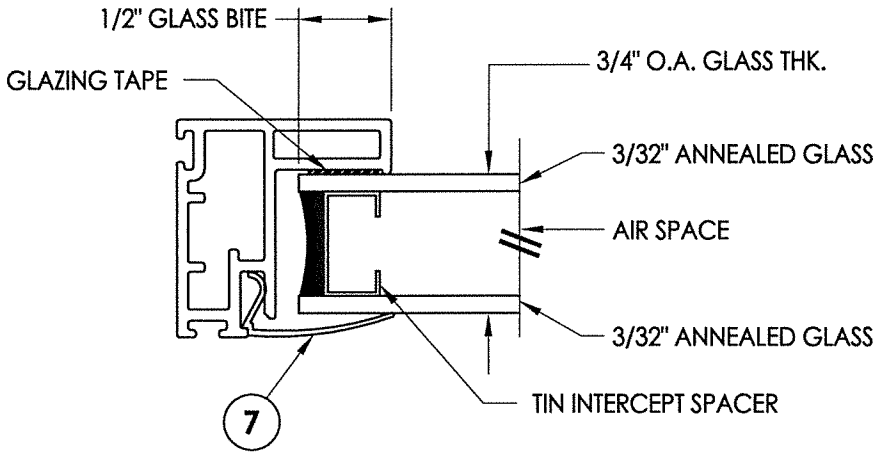
14 SASH STILE REINFORCEMENT



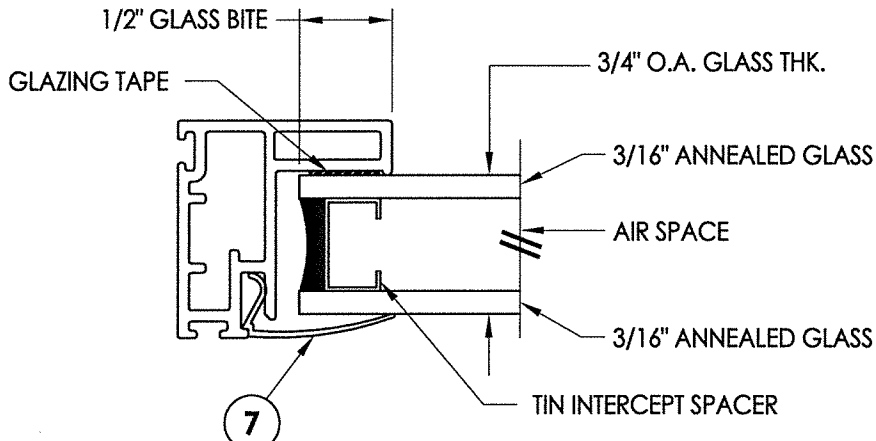
15 MEETING RAIL REINFORCEMENT



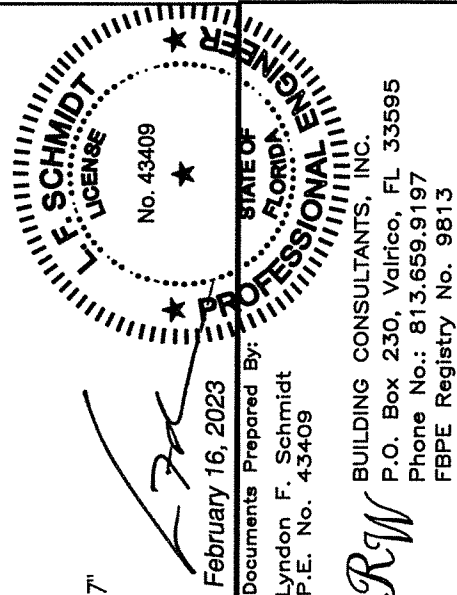
G1 GLAZING DETAIL



G2 GLAZING DETAIL



G3 GLAZING DETAIL



PRODUCT:		HORIZONTAL SLIDER	
PART OR ASSEMBLY:		BILL OF MATERIALS, GLAZING DETAILS & COMPONENTS	
NO.	DATE	REVISIONS	BY
2	2/16/23	UPDATE FOR NEW TESTING	LFS
1	9/30/20	UPDATE TO 7TH ED. (2020) FBC	LFS
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CHK. BY: LFS			
DRAWING NO.: FL-26521.4			
SHEET 5 OF 5			